



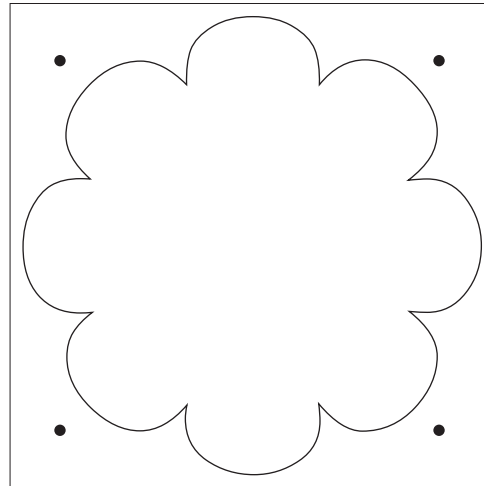
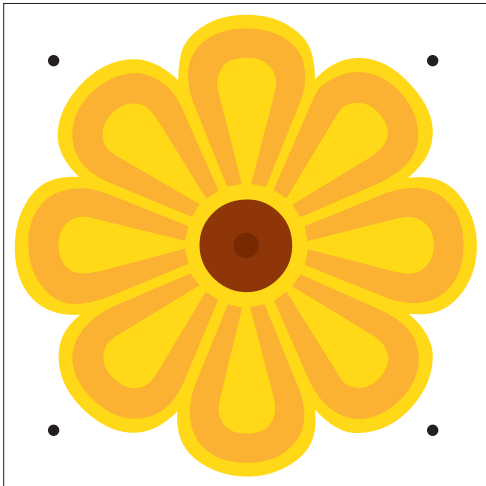
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Data sheet 3: Direct printing/ Milling

File settings

Print file
(with 3 mm bleed and register marks)

Milling File
(with contour and register marks)



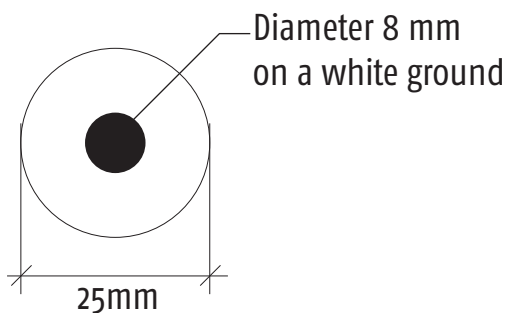
Print file as completed .pdf file that fulfils the following requirements:

- the object to be milled has a 3mm bleed around it
- the register marks are positioned according to instructions

Milling file as completed .ai file that fulfils the following requirements:

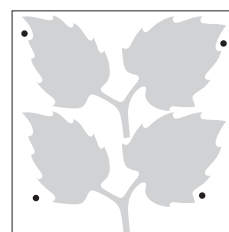
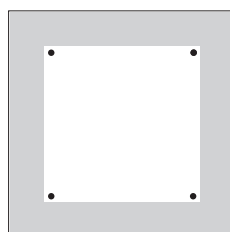
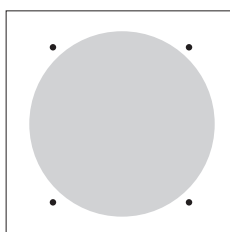
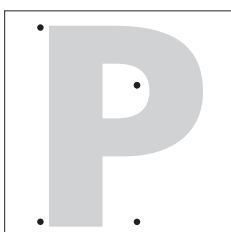
- milling contour as a black line
- the register marks are positioned according to instructions (in the same position as in the print file)

Register marks



Register marks are inserted in the file as black dots 8 mm in size (on a white ground) outside of the motif. They must be positioned in exactly the same places in the print and milling files.

Variant register mark positions (grey represents the motif to be milled)



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